

Work Order ID 48672

July 2, 2009 3:00:56 PM



Page 1

Item ID: D205-523-013

Accept



Setup Start



Revision ID: A

Item Name: Heli Rappel, 500lb

Stop



Start Date: 07/16/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 07/27/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9301

Rev A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

for CL 09/07/13
Photocopy blue file & type labels as per PPP D205-523-013, CHG 002

8/07/13

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/7/13 (2x) Sep

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) 8/07/13 (42)

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Item ID: D205-523-013

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Setup Start



Revision ID: A

Stop



Item Name: Heli Rappel, 500lb

Start Date: 07/16/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 07/27/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Package as per PPP D205-523-013
Stock Location:

Identify and

Rev C

9/7/13 (2) 59

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

09/07/13

u 09.07.13

Picklist Print

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Work Order ID: 48672

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb

Comments:

Start Date: 07/16/2009

Required Date: 07/27/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-14A Bolt		Purchased	No			120	Each 4	79.0000	8.0000		8/17/7	SC

Warehouse
Location

Main Warehouse

ST	79
104547	2
106166	8
109282	19
111605	50

109282

AN960JD516

Purchased

No

120

Each

1,603.000 16.0000

Washer

8x

7/7/7

SC

Warehouse
Location

Main Warehouse

ST	1603
100564	2
106167	6
107534	34
107959	43
108246	46
108672	2
109059	49
109752	22
110363	46
110523	57
111279	296
112082	1000

111279

Picklist Print

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Work Order ID: 48672

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb


Comments:

Start Date: 07/16/2009

Required Date: 07/27/2009

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D205-523-043RevN/A  Slide Bar Assembly		Manufactured	No			120	Each	1.0000	2.0000			

9/17/7 SP

8
12
*
30009

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	1	
44841	1	


D2224RevE  Rappel Anchor		Manufactured	No			120	Each	11.0000	2.0000			
---	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

44841
9/17/7 SP

6
12

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
17347	0	
40891	2	
41052	9	

40891

D2229RevB  Doubler		Manufactured	No			120	Each	11.0000	4.0000			
---	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

9/17/7 SP

5
12

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
33989	11	

33989

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Shop Packet Print

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Picklist Print

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Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb

Comments:

Start Date: 07/16/2009

Required Date: 07/27/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5 <i>xy</i>		Purchased	No			120	Each	791.0000	8.0000			



9/7/11 ax sf

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	791	
110382	10	
111127	281	
111636	500	

111127

25.4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

25.5 PARTS LIST

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

REFERENCE ONLY

48672